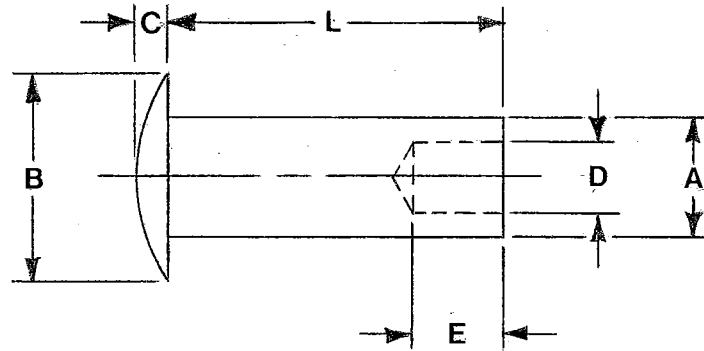




Chicago Rivet & Machine Co. • Box 3061 • 901 Frontenac Road • Naperville, Illinois 60566-7061
Tel. (630) 357-8500 • FAX (630) 983-9314 • www.chicagorivet.com



SELF-PIERCING RIVET STANDARDS

BODY DIAMETER	.088	1/8	9/64		3/16	
PART NUMBER	R-5000	R-5001	R-5002	R-5005	R-5003	R-5004
A	.085 .089	.118 .123	.141 .146	.141 .146	.182 .188	.182 .188
B	.142 .152	.213 .223	.306 .318	.229 .239	.306 .318	.367 .383
C	.022 .026	.029 .035	.042 .050	.029 .035	.073 .083	.058 .068
D	.055	.078	.087	.091	.106	.106
E	.062	.093	.140	.140	.187	.156

NOTE: SUBJECT TO CHANGE WITHOUT NOTICE

Chicago Rivet's Self-Piercing Rivets allow riveting of sheet metal or aluminum without pre-punching holes. For an evaluation of your application, send sample materials to:

Chicago Rivet & Machine Co.
Sales Engineering Department
901 Frontenac Rd.
Naperville, IL 60563