

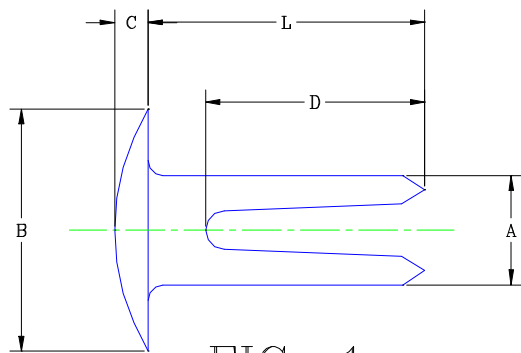


FIG. 1

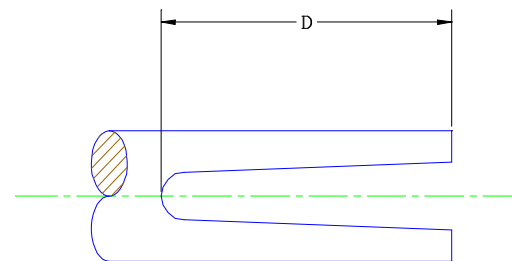
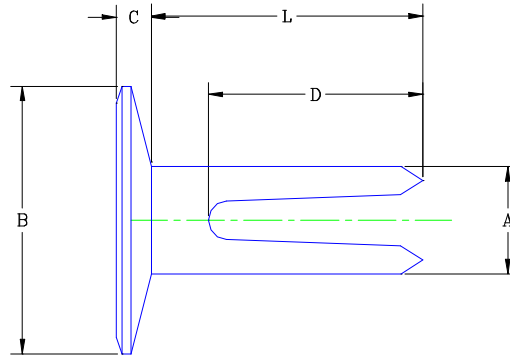


FIG. 2

SPLIT RIVET STANDARDS											
BODY DIAMETER	3/32	1/8					9/64	5/32			3/16
STEEL	R-3318 R-3408	R-3319	R-3707	R-3420	R-3505	R-3709	R-9	R-3371	R-3419	R-3372	R-3322
BRASS	R-3323	R-3324	R-3708				R-964				R-316
STAINLESS STEEL "430"							R-1544				
S.A.E. NO.							#14				#15
CHICAGO RIVET & MACHINE CO.											
FIGURE	1	1	1	2	2 Sawed	1	1	1	2	1	1
A	.085 .089	.120 .125	.120 .125	.120 .125	.121 .125	.120 .125	.140 .146	.148 .154	.148 .154	.148 .154	.180 .188
B	.145 .155	.213 .223	.213 .223	.213 .223	.214 .222	.306 .318	.306 .318	.306 .318	.306 .318	.367 .383	.337 .351
C	.020 .026	.029 .035	.058 .068	.036 .044	.029 .035	.053 .063	.042 .050	.042 .050	.042 .050	.046 .054	.042 .050
D	5/16 Max.	13/32 Max.	13/32 Max.	5/16 Max.	9/32 Max.	13/32 Max.	7/16 Max.	7/16 Max.	3/8 Max.	7/16 Max.	7/16 Max.

NOTE: SUBJECT TO CHANGE WITHOUT NOTICE

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SPLIT RIVET STANDARDS											
BODY DIAMETER	9/64	5/32									
STEEL	R-3320	R-3710									
CHICAGO RIVET & MACHINE CO.											
A	.140 .148	.148 .156									
B	.306 .318	.367 .383									
C	.042 .050	.042 .050									
D	7/16 Max.	7/16 Max.									
NOTE: SUBJECT TO CHANGE WITHOUT NOTICE											
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